



A=DESIGN I B=DESIGN II C=DESIGN III

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	87	16775A 3	TEMPERATURE SWITCH (ELECT	1		
2	1160	5826A 2	END CAP ASSEMBLY-UPPER	1		5
3	26	41953	OIL SEAL-UPPER END CAP	1		5
4	25	20081	O-RING-UPPER END CAP	1		2,5
5	30	63742	BALL BEARING-UPPER END CA	1		5
6	15	72538A 1	SHIM-UPPER END CAP (.005-10)	AR		5
7	10	824941	SCREW-UPPER END CAP (3/4 IN	4		5
8	1017	8360A 1	COVER ASSEMBLY-CYLINDER BL	1		5
9	22	32802 1	PIPE PLUG-CYLINDER BLOCK C	1		
10	27	43777 2	GASKET-CYLINDER BLOCK COVE	1		2,5
11	10	76630	SCREW-CYLINDER BLOCK COVE	10		5
12		18827 4	COVER-ASSEMBLY-TRANSFER F	1		5
13	27	27936 1	GASKET-TRANSFER PORT COVE	2		2,5
14	10	90198	SCREW-TRANSFER PORT COVE	6		5
15	27	85491 3	GASKET-CYLINDER BLOCK TO B.	1		2,5
16		90421 1	PLATE-BAFFLE-EXHAUST MANIF	1		5
17	27	85492 4	GASKET-BAFFLE PLATE TO EXH	1		2,5
18		77381	COVER-EXHAUST MANIFOLD	1		5
19	1158	9843A 2	END CAP ASSEMBLY-LOWER	1	(DESIGN I/II END CAP) S/N USA/	5
20	25	32546	O-RING-LOWER END CAP	1	(DESIGN I/II END CAP) S/N USA/	2,5
21	26	41953	OIL SEAL	2	(DESIGN I END CAP) S/N USA-C	5
21	26	66301	OIL SEAL	1	(DESIGN II END CAP) S/N USA-I	5
21	26	41953	OIL SEAL	1	(DESIGN II END CAP) S/N USA-I	5
22	30	63742	BALL BEARING-LOWER END C.	1	(DESIGN I/II END CAP) S/N USA-I	5
19	1158	9843A 3	END CAP ASSEMBLY-LOWER	1	(DESIGN III END CAP) S/N USA-I	5
20	25	32546	O-RING-LOWER END CAP	1	(DESIGN III END CAP) S/N USA-I	2,5
21	26	41953	OIL SEAL	2	(DESIGN III END CAP) S/N USA-I	5
22	30	63742	BALL BEARING-LOWER END C.	1	(DESIGN III END CAP) S/N USA-I	5
23	15	20085A 1	SHIM-LOWER END CAP (.005-10)	AR		5
24	10	28782	SCREW-LOWER END CAP	3		5
25	10	37562	SCREW-MANIFOLD COVER TO C	15		
-	27	85491A90	ENGINE GASKET SET	1		
-		814278A93	POWERHEAD, COMPLETE	1		